# **Irinos Firmware Revision History**

Date: 2017-July-17			
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"
IR-INC	V 1.5.0.24	X	X

# **Bugfixes**

- None

### Changes

- TTL/RS422 Quadrature-Decoding (4x) implemented.
- Possibility to reset reference mark flag without any other changes (via Opcode opcSP, e.g. "T3; \*; REFON#).

#### Information

- For selecting Quadrature-Decoding from the Irinos-Tool, its Version V2.2.0.12 is required.

Date: 2017-July-11			
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"
IR-TFV	V 1.6.1.20	X	X

### **Bugfixes**

- Under rare circumstances a static measurement value could have been outdated. Now always the newest values are delivered.

### Changes

None

#### Information

- This bug did not affect dynamic measurement.
- Both measurement types (static & dynamic) have passed a new extended simulation model.

Date: 2017-April-6			
Affected Boxes	New Version	Changes for "Master-Box"	Changes for "Slave-Box"
IR-TFV	V 1.6.0.19	X	X

# **Bugfixes**

None

# Changes

Support for new application specific probe type (SOLVDT100E1MM).

#### Information

No changes for other probe types (TESA, Knäbel IET, Feinprüf).

Date: 2017-March-27			
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"
IR-TFV	V 1.5.0.18	X	Х

None

# Changes

Support for new Box types for Solartron LVDT probes.

# Information

No changes for other probe types (TESA, Knäbel IET, Feinprüf).

Date: 2016-November-29			
Affected Boxes	New Version	Changes fo "Master- Box"	_
IR-TFV	V 1.4.1.15	X	-
IR-INC	V 1.4.1.23	X	-
IR-AIN	V 1.4.1.13	X	-
IR-MASTER	V 1.4.1.16	X	
IR-DIO	V 1.4.1.11	X	-
IR-HMI1	V 1.4.1.9	X	-
IR-TEMP	V 1.4.1.7	X	-

# **Bugfixes**

- Old firmware versions could have signaled a "MscDll communication error" (F4) when the measurement software or the Irinos-Tool was closed. This has been fixed.
- The opcode opcACL (0x24) did not work properly. The Irinos-System could hang-up, when this opcode was used.

### Changes

None

# Information

- No changes for Slave-Boxes.
- Currently no Master-Boxes of the Box types IR-DIO, IR-HMI1 and IR-TEMP are available. There would have been no need to update these firmware files.
  - Due to our policy of keeping currently unused functionality updated, these firmware files have been updated as well.

Date: 2016-November-17				
Affected Boxes	New Version	Changes fo "Master- Box"	_	
IR-TFV	V 1.4.0.13	X	-	
IR-INC	V 1.4.0.22	X	-	
IR-AIN	V 1.4.0.12	X	-	
IR-MASTER	V 1.4.0.13	X		
IR-DIO	V 1.4.0.10	X	-	
IR-HMI1	V 1.4.0.8	X	-	
IR-TEMP	V 1.4.0.6	X	-	

None

# Changes

All Master-Boxes:

New opcode opcBIORO (0x43), which allows reading the in- and output status without changing the outputs. It can be helpful to determine the output status after (re-)starting the measurement software without changing the outputs.

### Information

- No changes for Slave-Boxes.
- Currently no Master-Boxes of the Box types IR-DIO, IR-HMI1 and IR-TEMP are available. There would have been no need to update these firmware files.
  - Due to our policy of keeping currently unused functionality updated, these firmware files have been updated as well.

Date: 2016-September-27			
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"
IR-AIN	V 1.1.4.11	X	X

### **Bugfixes**

- Single measurement values could be corrupted (static measurement).

# Changes

None

Date: 2016-September-26				
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"	
IR-TFV	V 1.3.2.12	X	-	
IR-INC	V 1.1.3.21	X	-	
IR-AIN	V 1.1.3.10	X	-	
IR-MASTER	V 1.1.2.12	X		
IR-DIO	V 1.0.2.9	X	-	
IR-HMI1	V 1.0.2.7	X	-	
IR-TEMP	V 1.0.2.5	X	-	

All Master-Boxes:

Under very rare circumstances, starting a dynamic measurement failed (the next start worked again). This bug has been fixed

This update is recommended, if dynamic measurement is used.

### Changes

None

#### Information

Currently no Master-Boxes of the Box types IR-DIO, IR-HMI1 and IR-TEMP are available. There would have been no need to update these firmware files.

Due to our policy of not accepting known bugs in our code, even if it is currently unused, these firmware files have been updated as well.

Date: 2016-September-15			
Affected Boxes	New Version	Changes fo "Master- Box"	Changes for "Slave-Box"
IR-TFV	V 1.3.1.11	X	-
IR-INC	V 1.1.2.17	X	-
IR-AIN	V 1.1.2.9	X	-
IR-MASTER	V 1.1.1.9	X	
IR-DIO	V 1.0.1.8	X	-
IR-HMI1	V 1.0.1.6	X	-
IR-TEMP	V 1.0.1.4	X	-

### **Bugfixes**

All Master-Boxes:

A repeated Ethernet packet loss could lead to invalid dynamic measurement data.

If a proper Ethernet connection is used, such a packet loss almost never happens. Therefore this bug does not cause problems in most systems.

However, due to its severity, this update is strongly recommended in all cases.

#### Changes

None

### Information

Currently no Master-Boxes of the Box types IR-DIO, IR-HMI1 and IR-TEMP are available. There would have been no need to update these firmware files.

Due to our policy of not accepting known bugs in our code, even if it is currently unused, these firmware files have been updated as well.

Date: 2016-August-19			
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"
IR-TFV	V 1.3.0.10	X	Х

- None

# Changes

- Support for new Box type for Feinprüf/Mahr probes. No changes for other probe types.

Date: 2016-May-10			
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"
IR-TFV	V 1.2.0.9	X	X
IR-INC	V 1.1.1.15	X	X
IR-AIN	V 1.1.1.7	X	-

# **Bugfixes**

- All: Digital inputs of "integrated Master" were switched (1 <-> 2).
- IR-INC: Setting the position for TTL/RS422 encoders via opcSP (0x35) was wrong (wrong position was set).

### Changes

- IR-TFV: Support for new connector types KF27 and KF212. No functional changes for existing connector types M16 & M16IP.

Date: 2016-Apr-15			
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"
IR-TFV	V 1.1.1.8	Х	-

# **Bugfixes**

- Measurement value may have remained at the end of the value range under special circumstances ("hanging up of measurement value").

# Changes

None

Date: 2016-Mar-10				
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"	
IR-MASTER	V 1.1.0.8	X		
IR-TFV	V 1.1.0.7	X	-	
IR-INC	V 1.1.0.14	X	-	
IR-AIN	V 1.1.0.6	X	-	

# **Bugfixes**

- Start of second dynamic measurement could lead to stop first dynamic measurement under very rare circumstances.

### Changes

- Webserver "Measurement-Page" allows switching between physical units (e.g. μm) and Digits.

Date: 2016-Feb-10			
Affected Boxes	New Version	Changes for "Master- Box"	Changes for "Slave-Box"
IR-MASTER	V 1.0.2.6	X	
IR-TFV	V 1.0.3.5	X	Х
IR-INC	V 1.0.4.12	X	Х
IR-AIN	V 1.0.1.4	X	Х
Bugfixes None (Initial revision)			
Changes None (Initial revision)			